

Date: Thursday, 6/29/2006 3:51:27 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : STRUT WELDMENT ASS'Y
Job Number : 27784
Estimate Number : 10678
P.O. Number : N/A
This Issue : 6/29/2006 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A Type : LARGE FAB ASSY
Previous Run : 27513
Written By : SEA (COMMENT: Below)
Checked & Approved By : 06 06 29
Comment : EST. REV. A 05.11.17 NEW ISSUE EC

Part Number : D3443043
Drawing Number : D3443 REVB
Project Number : N/A
Drawing Revision : B
Material : N/A
Due Date : 7/12/2006 Qty: 5 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D34437 Tubing



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3443-7	TUBING	B21552-22 B21197-23

PD 06-07-13 (5)

2.0 D34433 Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3443-3	CLEVIS	B21795-23 B21550-22

PD 06-07-13 (5)

3.0 238805 SS DOWEL PIN 3/4" LONG



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	238-805	SS DOWEL PIN 3/4" LONG	M19030

PD 06-07-13 (5)

4.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Weld assembly as per dwg D3443

PD 06-07-13 (5)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT WELDMENT ASS'Y

Job Number: 27784

Part Number: D3443043

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

QC5/9

WELD INSPECTION



Comment: WELD INSPECTION

6.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

1-Mask holes as per dwg D3443

2-Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

a.m. 06/07/21 (5)

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PLA

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

U 06-07-21

Job Completion



U 06-07-21

